

E-Shield 6530

Epoxy Silver Coating Compound for EMI Shielding

Typical Properties			
Property	Unit	Value	Test Method
Color / Component A		Silver	Visual
Color / Component B		Brown	Visual
Mixing Ratio (A / B)	By weight	100 : 60	
Density (as mixed)	Gram /cc	2.0	ASTM D792
Viscosity as Mixed at 25°C	cps	600	ASTM D2196
Property as Cured			
Color		Silver	Visual
Volume Resistivity	Ohm-cm	< 0.001	ASTM D257
Thermal Conductivity	W/m-K	>5	ASTM D5470
Hardness	Shore D	90	ASTM D2240
Temperature Usage	Degree °C	-80 to 200	TGA
Shelf Life (< 30°C)	Month	6	
Cure Profile			
At 25°C (Dry to tack-free)	Min	60	After solvent evaporates
Cure at 75°C	Min	60	DSC
Cure at 125°C	Min	30	DSC
Pot Life at 25°C	Min	30	Viscosity double

These figures are only intended as a guide and should not be used in preparing specifications.

Processing Instruction

Caution! E-Shield 6530 is a solvent-based system. Please apply the material with sufficient ventilation and air circulation.

At room temperature, E-Shield 6530 can dry to tack-free in ~1 hour and reaches a full cure after 24 hrs. The best properties, however, are typically achieved by curing at elevated temperatures.

For the package in a container, to ensure homogeneity of the material, the components must be stirred thoroughly before they are removed or processed in order to uniformly disperse any fillers that might have settled during storage.

We recommend running preliminary tests to optimize conditions for the particular application. Comprehensive processing instructions can be obtained by contacting directly to United Adhesives Inc.

The figures listed in this datasheet are in good faith with the present state of our knowledge, but should not be used in substitution for user's tests. We reserve the right to alter product constants within the scope of technical progress or new developments. The suggestions for use in this sheet should be checked by preliminary trials because the user's processing conditions are out of our control. The suggestions for use should not be in substitution of user from the obligation of investigating the possibility of infringement of third parties' patents or rights. This datasheet does not constitute a warranty, either express or implied, of the fitness or suitability of the products for a particular purpose. For technical, quality, or product safety questions, please contact directly to United Adhesives Inc.

Characteristics

E-Shield 6530 is a high electrically conductive surface coating material. It is a two-part, silver filled, epoxy-based fluid. It cures at room temperature or elevated temperature to form a thin solid coating layer on various plastic substrates. The cured material has excellent electrical conductivity to provide EMI shielding. E-Shield 6530 can be painted or sprayed.

Special Features and Benefits

- High electrical conductivity
- Flexible cure profiles
- Room temperature curable
- Strong bonding to various plastics
- High temperature stability
- Strong media and humidity resistance

Typical Applications

- Aerospace
- Automotive electronics
- Semiconductor and Telecommunications
- Coated on backside of plastic housing
- EMI Shielding
- Conductive coating

E-Shield 6530 has a shelf life of at least 6 months when stored between 5 °C and 30 °C in the originally sealed containers.

For one-part version, please select the United Adhesives product E-Shield 6535.

Storage

E-Shield 6530 has a shelf life of at least 6 months when stored between 5°C and 30 °C in the originally sealed container. The 'Best use before end' date of each batch appears on the product label. Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case however, the properties required for the intended use must be checked for quality assurance reasons.

Safety information

E-Shield 6530 contains flammable substances that might require special handling precautions. General hygiene regulations should be observed. Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from United Adhesives Inc.